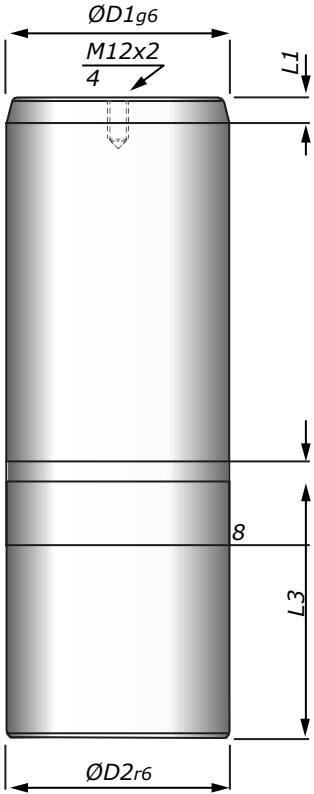
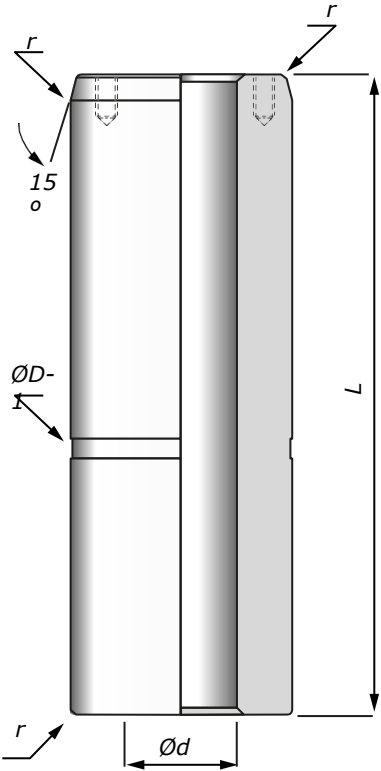


**LGC** – AÇO 55/60 HRC

**FORMA D**



**FORMA H**



|           |                          |           |                           |
|-----------|--------------------------|-----------|---------------------------|
| FORMA "D" | COLUNA MACIÇA            | FORMA "H" | COLUNA OCA                |
|           | INDICADO PARA TODOS OS Ø |           | INDICADO PARA Ø80 a Ø160m |

| LGC | D1 g6<br>D2 r6 | L (Comprimento Total) ( + 0 / - 1) |     |     |     |     |     |     |     |     |     |     |     |     |     | d (±2) | L1<br>(+0,8) | L3  | r |
|-----|----------------|------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|--------|--------------|-----|---|
|     |                | 125                                | 140 | 160 | 180 | 200 | 224 | 250 | 280 | 315 | 355 | 400 | 450 | 500 | 560 |        |              |     |   |
| 25  | 25             | x                                  | x   | X   | x   | X   | x   |     |     |     |     |     |     |     |     | -      | 8            | 40  | 2 |
| 32  | 32             |                                    | x   | X   | x   | X   | x   | X   |     |     |     |     |     |     |     |        |              | 45  |   |
| 40  | 40             |                                    | x   | X   | x   | X   | x   | X   | x   |     |     |     |     |     |     |        |              | 56  |   |
| 50  | 50             |                                    |     | X   | x   | X   | x   | X   | x   | X   | X   |     |     |     |     | 40     | 10           | 70  | 3 |
| 63  | 63             |                                    |     |     | x   | X   | x   | X   | x   | X   | X   | x   |     |     |     |        |              | 80  |   |
| 80  | 80             |                                    |     |     |     | X   | x   | X   | x   | X   | X   | x   |     |     |     |        |              | 100 |   |
| 100 | 100            |                                    |     |     |     |     | x   | X   | x   | X   | X   | x   | x   |     |     | 50     | 12           | 125 | 3 |
| 125 | 125            |                                    |     |     |     |     |     |     |     | X   | X   | x   | X   | x   |     | 65     |              | 140 |   |
| 160 | 160            |                                    |     |     |     |     |     |     |     |     |     | x   | X   | x   | x   | 95     |              | 180 |   |

**X** DIMENSÕES RECOMENDADAS PARA O COMPRIMENTO